STARTING SYSTEM

SPECIFICATIONS

GENERAL SPECIFICATIONS

Items	2.6L Engine	3.0L Engine
Starter motor		
Туре	Reduction drive	Reduction drive
Model No.	M1T70481	M1T72581
Part No.	MD099667	MD136933
Rated output kW/V	1.2/12	1.2/12
No. of pinion teeth	8	8

SERVICE SPECIFICATIONS

Items	Specifications
Standard values	
Starter motor	
Free running characteristics	
Terminal voltage V	11
Current A	Max. 90
Speed rpm	Min. 3000
Under-cut depth mm (in.)	0.5 (.020)
Commutator diameter mm (in.)	29.4 (1.157)
Pinion gap mm (in.)	0.5-2.0 (.020079)
Commutator runout mm (in.)	0.05 (.0020)
Limit	
Commutator diameter mm (in.)	28.8 (1.134)
Commutator runout mm (in.)	0.1 (.004)

TORQUE SPECIFICATIONS

NO8FD--

ltems	Nm	ft.lbs.
Starter motor mounting bolts	27-34	20-24

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TROUBLESHOOTING

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STARTING CIRCUIT





- (2)The broken line (----) is applicable to the 3.0-liter models only.
- (3)For information concerning the ground points (example:), refer to P.8-12, 14.

When the ignition switch is turned to "START"

with the inhibitor switch in "P" or "N" position

(automatic transmission vehicles), current

flows through the inhibitor switch and starter

coil to ground. This closes the contacts of the

Closing the magnetic switch contacts com-

pletes the circuit from the battery to magnetic

switch to starter motor and ground, so that the

starter switch (magnetic switch).

starter motor starts rotating.

Wiring color code B: Black Br: Brown LI: Light blue O: Orange

OPERATION

G: Green Gr: Grav P: Pink R: Red

TROUBLESHOOTING NINTS

L: Blue Y: Yellow Starter

- 1. Starter motor does not turn over
 - 1) Starter motor operating sound is heard for an instant

Lg: Light green

W: White

٠ Check starter motor for condition of its magnetic switch.

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- 2) Starter motor does not operates at all Check starter motor coils.
- 2. Starter motor does not stop
 - Check_starter motor for condition of its magnetic switch.

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STARTING SYSTEM – Starter Motor

STARTER MOTOR

REMOVAL AND INSTALLATION

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SERVICE POINTS OF REMOVAL 3. REMOVAL OF STARTER MOTOR

Models with manual transmission

Jack up the vehicle; then remove (from below the body) the starter motor mounting bolts, and separate the starter motor from the transmission assembly.

STARTING SYSTEM – Starter Motor





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INSPECTION PINION GAP ADJUSTMENT

- (1) Disconnect field coil wire from "M"-terminal of magnetic switch.
- (2) Connect a 12V battery between "S"-terminal and "M"-terminal.
- (3) Set switch to "ON", and pinion will move out.

Caution

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning.

(4) Check pinion to stopper clearance (pinion gap) with a feeler gauge.

Standard value: 0.5-2.0 mm (.020-.079 in.)

(5) If pinion gap is out of specification, adjust by adding or removing gaskets between magnetic switch and front bracket.

PULL-IN TEST OF MAGNETIC SWITCH

- (1) Disconnect field coil wire from M-terminal of magnetic switch.
- (2) Connect a 12V battery between S-terminal and M-terminal.

Caution

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning.

(3) If pinion moves out, then pull-in coil is good. If it doesn't replace magnetic switch.

HOLD-IN TEST OF MAGNETIC SWITCH

- (1) Disconnect field coil wire from M-terminal of magnetic switch.
- (2) Connect a 12V battery between S-terminal and body.

Caution

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning.

(3) If pinion remains out, everything is in order. If pinion moves in, hold-in circuit is open. Replace magnetic switch.

STARTING SYSTEM – Starter Motor



FREE RUNNING TEST

- Place starter motor in a vise equipped with soft jaws and connect a fully-charged 12-volt battery to starter motor as follows:
- (2) Connect a test ammeter (100-ampere scale) and carbon pile rheostat in series with battery positive post and starter motor terminal.
- (3) Connect a voltmeter (15-volt scale) across starter motor.
- (4) Rotate carbon pile to full-resistance position.
- (5) Connect battery cable from battery negative post to starter motor body.

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- (6) Adjust rheostat until battery voltage shown on the voltmeter reads 11V.
- (7) Confirm that the maximum amperage is within the standard value and that the starter motor turns smoothly and freely.

Standard value: Current Max. 90A Speed Min. 3,000 rpm



RETURN TEST OF MAGNETIC SWITCH

- (1) Disconnect field coil wire from M-terminal of magnetic switch.
- (2) Connect a 12V battery between M-terminal and body.

Caution

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning.

(3) Pull pinion out and release. If pinion quickly returns to its original position, everything is in order. If it doesn't, replace magnetic switch.



SERVICE POINTS OF DISASSEMBLY

9. REMOVAL OF ARMATURE / 11. BALL

When removing the armature, do not lose the ball which acts as a bearing for the armature and tip.

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Snap ring

Pinion gear

Overrunning

Segment

clutch

STARTING SYSTEM - Starter Motor



Snap ring pliers



- (1) Push the stop ring towards the snap ring using the proper socket.
- (2) After removal of the snap ring with the snap ring pliers, remove the stop ring and the over-running clutch.

CLEANING STARTER MOTOR PARTS

- 1. Do not immerse parts in cleaning solvent. Immersing the yoke and field coil assembly and/or armature will damage insulation. Wipe these parts with a cloth only.
- 2. Do not immerse drive unit in cleaning solvent. Overrunning clutch is pre-lubricated at the factory and solvent will wash lubrication from clutch.
- 3. The drive unit may be cleaned with a brush moistened with cleaning solvent and wiped dry with a cloth.



INSPECTION

CHECKING COMMUTATOR

(1) Plate the armature on a pair of V blocks and check run-out with a dial gauge.

Standard value: 0.05 mm (.0020 in.) Limit: 0.1 mm (.004 in.)

 (2) Check the outer diameter.
 Standard value: 29.4 mm (1.157 in.) Limit: 28.8 mm (1.134 in.)



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(3) Check the depth of the undercut between segments. **Standard value: 0.5 min. (.020 in.)**

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STARTING SYSTEM - Starter Motor



BRUSH HOLDER

Check conductivity between the brush holder plate and brush holder. It there is no conductivity this is normal.

OVERRUNNING CLUTCH

- 1. While holding clutch housing, rotate the pinion. Drive pinion should rotate smoothly in one direction, but should not rotate in opposite direction. If clutch does not function properly, replace overrunning clutch assembly.
- 2. Inspect pinion for wear or burrs. If pinion is worn or burred, replace overrunning clutch assembly. If pinion is damaged, also inspect ring gear for wear or burrs.

FRONT AND REAR BRACKET BUSHING

Inspect bushing for wear or burrs. If bushing is worn or burred, replace front bracket assembly or rear bracket assembly.

REPLACEMENT OF BRUSHES AND SPRINGS

- 1. Brushes that are worn beyond limit line, or are oil-soaked, should be replaced.
- 2. When replacing field coil brushes, crush worn brush with pliers, taking care not to damage pigtail.
- 3. Sand pigtail end with sandpaper to ensure good soldering.
- Insert pigtail into hole provided in new brush and solder it. Make sure that pigtail and excess solder do not come out onto brush surface.
- 5. When replacing ground brush, slide the brush from brush holder by prying retaining spring back.

TESTING ARMATURE

TESTING ARMATURE FOR SHORT-CIRCUIT

- 1. Place armature in a growler.
- 2. Hold a thin steel blade parallel and just above while rotating armature slowly in growler. A shorted armature will cause blade to vibrate and be attracted to the core. Replace shorted armature.









STARTING SYSTEM - Starter Motor

TESTING ARMATURE FOR GROUNDING

Check the insulation in the space between the segments of the commutator and the armature and coil core. If there is no conductivity this is normal.

SELOBS

CHECKING CIRCUIT BRAKE BETWEEN ARMATURE AND COIL

Check conductivity between each segment. If there is conductivity this is normal.

SERVICE POINTS OF REASSEMBLY 18. INSTALLATION OF STOP RING / 17. SNAP RING

Using a suitable pulling tool, pull overrunning clutch stop ring over snap ring.







SERVICE POINTS OF INSTALLATION 5. INSTALLATION OF DISTRIBUTOR

- (1) Turn the crankshaft so that the No. 1 cylinder is at top dead center.
- (2) Align the distributor housing and gear mating marks.
- (3) Install the distributor to the engine while aligning the fine cut (groove or projection) of the distributor's installation flange with the center of the distributor installation stud.

IGNITION SYSTEM - Ignition System <2.6L Engine>

1. INSTALLATION OF SPARK PLUG CABLE

Improper arrangement of spark plug cables will induce voltage between the cables, causing miss firing and developing a surge at acceleration in high-speed operation. Therefore, be careful to arrange the spark plug cables properly by the following procedure.

- 1. Install the spark plug cable clamps as shown in the illustration.
- 2. The numerals on the support and clamp indicate the spark plug cable No.
- 3. Pay attention to the following items when the spark plug cables are installed.
 - (1) Install the cables securely to avoid possible contact with metal parts.
 - (2) Install the cables neatly, ensuring they are not too tight, loose, twisted or kinked.



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IGNITION SYSTEM <3.0L ENGINE> REMOVAL AND INSTALLATION



I. Spark plug cable
 2. Spark plug
 3. High tension cable
 4. Distributor
 5. Ignition coil assembly

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NOTE
(1) **●●** : Refer to "Service Points of Removal".
(2) **●●** : Refer to "Service Points of Installation".

TSB Revision

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IGNITION SYSTEM - Ignition System <3.0L Engine>

SERVICE POINTS OF REMOVAL

1. REMOVAL OF SPARK PLUG CABLE/3. HIGH TENSION CABLE

Refer to P.8-151.

INSPECTION

SPARK PLUG

Refer to P.8-152.

SPARK PLUG CABLE

- (1) Check cap and coating for cracks.
- (2) Measure resistance.

Un	it:	kΩ
----	-----	----

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High tension cable	Spark plug cable							
	No. 1	No. 2	No. 3	No. 4	No. 5	No. 6		
Approx. 3	9	8.5	10	9	12	10		

IGNITION COIL

 Measurement of the primary coil resistance Measure the resistance of the positive (+) terminal and negative (-) terminal of the ignition coil.

Standard value: 0.72-0.88 Ω

(2) Measurement of the secondary coil resistance Measurement the resistance of the positive (+) terminal and the high-voltage terminal.

Standard value: 10.3–13.9 k Ω

POWER TRANSISTOR

 Connect the negative (--) terminal of the 1.5V power supply to terminal (2) of the power transistor, then check whether there is continuity between terminal (3) and terminal (2) when terminal (1) and the positive (+) terminal are connected and disconnected.

Terminal ① and (+) terminal	Terminal (3) and terminal (2)
Connected	Continuity
Unconnected	No continuity.

(2) Replace the power transistor if there is a malfunction.







Mating mark 7EL0058



SERVICE POINTS OF INSTALLATION 4. INSTALLATION OF DISTRIBUTOR

- (1) Turn the crankshaft so that the No. 1 cylinder is at top dead center.
- (2) Align the distributor housing and gear mating marks.
- (3) Install the distributor to the engine while aligning the fine cut (groove or projection) of the disbributor's installation flange with the center of the distributor installation stud.

1. INSTALLATION OF SPARK PLUG CABLE

Refer to P. 8-154.



7EL0060

IGNITION SYSTEM – Distributor <2.6L Engine>

DISTRIBUTOR <2.6L ENGINE> DISASSEMBLY AND REASSEMBLY 12 11 9 0 (0) 6 21 20 15 10 13 14 С **Engine for** California Engines for Federal **Disassembly steps** 1. Breather 2. Distributor cap 3. Packing 4. Contact carbon G 5. Rotor 6. Vacuum control 7. Ground wire G 8. Lead wire Adjustment of air gap **N16** 9. Igniter 10. Rotor shaft 17 18 11. Signal rotor 12. Breaker plate 19 13. Spring retainer 14. Governor spring 1EL0003 23 15. Governor weight **N22** 2 16. Lock pin 17. Driven gear 18. Washer 19. O-ring NOTE 20. Distributor shaft (1) Reverse the disassembly procedures to reassemble. Refer to "Service Points of Disassembly". Refer to "Service Points of Reassembly". 43 21. Washer (2) 22. Oil seal *4 (3) 23. Distributor housing (4)Ν Non-reusable parts : SERVICE POINTS OF DISASSEMBLY



Place igniter base on soft base (wooden block) and lightly tap rotor shaft to remove it from signal rotor.

6EL091 **TSB** Revision

Rotor shaft Signal rotor Breaker plate

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IGNITION SYSTEM – Distributor <2.6L Engine>











13. REMOVAL OF SPRING RETAINER/14. GOVERNOR SPRING

Remove two spring retainers with pliers and then remove two governor springs.

17. REMOVAL OF DRIVEN GEAR

- (1) Mark location of driven gear on distributor shaft.
- (2) Place driven gear on soft base (wood block) so that spring pin can be removed.
- (3) Using a pin punch, remove spring pin.

INSPECTION

Check according to the following provisions and repair or replace anything faulty.

CAP ROTOR

- (1) Ensure there are no cracks in the cap.
- (2) Ensure that the electrodes of the cap and of the rotor are undamaged.
- (3) Wipe off any dirt from the cap or the rotor.

SERVICE POINTS OF REASSEMBLY

Before servicing be sure to clean and inspect all parts.

17. INSTALLATION OF DRIVEN GEAR

Install driven gear into distributor shaft at previously marked location.

12. INSTALLATION OF BREAKER PLATE

Install igniter base to housing. Position the igniter base so that the projection (A) fits into the groove (B).

IGNITION SYSTEM -- Distributor <2.6L Engine>/Distributor <3.0L Engine>



11. INSTALLATION OF SIGNAL ROTOR

Install signal rotor to rotor shaft. Position the signal rotor so that the dowel pin fits into the groove.

ADJUSTMENT OF AIR GAP

Adjust air gap between signal rotor and pick-up or igniter. **Standard value: 0.8 mm (.0315 in.)**



DISTRIBUTOR <3.0L ENGINE> DISASSEMBLY AND REASSEMBLY

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SERVICE POINTS OF DISASSEMBLY

7. REMOVAL OF DRIVEN GEAR

- (1) Make a position identification mark (for the drive gear) on the distributor shaft.
- (2) Place the drive gear on a soft base (wooden block) so that the spring pin can come out.
- (3) Punch out the spring pin by using a pin punch.

INSPECTION

Check the following points; repair or replace if a problem is found.

CAP ROTOR

- (1) There must be no cracking in the cap.
- (2) There must be no damage to the cap's electrode or the rotor's electrode.
- (3) Clean away any dirt from the cap and rotor.

SERVICE POINTS OF REASSEMBLY

Take out and clean the disassembled parts. Do not use cleaning oil or similar product for cleaning.

7. INSTALLATION OF DRIVEN GEAR

(1) Align with the mark made at the time of disassembly, and install the drive gear to the distributor shaft.



(2) When aligning the driven gear's mating mark and the housing's mating mark, make the combination so that "A" (rotor mounting threaded hole) at the shaft end is at the position shown in the figure, and then align the spring pin hole and drive in a new spring pin.

Caution

Drive in the spring pin so that the slits are at a right angle relative to the shaft.

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IGNITION SYSTEM – Ignition Switch

IGNITION SWITCH REMOVAL AND INSTALLATION NOOGLAO 1 æ 253 5 **Removal steps** 1. Lower column cover 2. Upper column cover 3. Cable band 16W1695 4. Ignition switch NOTE 5. Key remind switch Reverse the removal procedures to reinstall.



INSPECTION

- (1) Disconnect the wiring connector from the ignition switch, and connect an ohmmeter to the switch side connector.
- (2) Operate the switch, and check the continuity between the terminals.

Posia	Terminal	Ignition switch			Key remind switch				
tion	Key	4	2	3	6	1	5	7	8
LOCK	Removed								
LUCK									
ACC	Incorted			0-	-0			\sim	
ON	Inserteu	0-		-0-	-0		-	0	
START		0-			0	-0-	-0		

NOTE O-O indicates that there is continuity between the terminals.

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